

Risultati lineari - ISO 230-2: 1988

- date of test: 16/05/2006
 - name of inspector: B.M.
 - machine name, type and serial No.: A-1000/2, , N. serie:
 - measuring instrument and serial No.: , N. serie:

Test Parameters

- tested axis: X
 - type of scale:
 - NDE correction (yes or no): no
 - coefficient of thermal expansion of scale (used for NDE correction): 0,0 PPM/°C
 - feed rate: 0 mm/min
 - dwell time at each target position: 1,0 sec
 - compensation used:

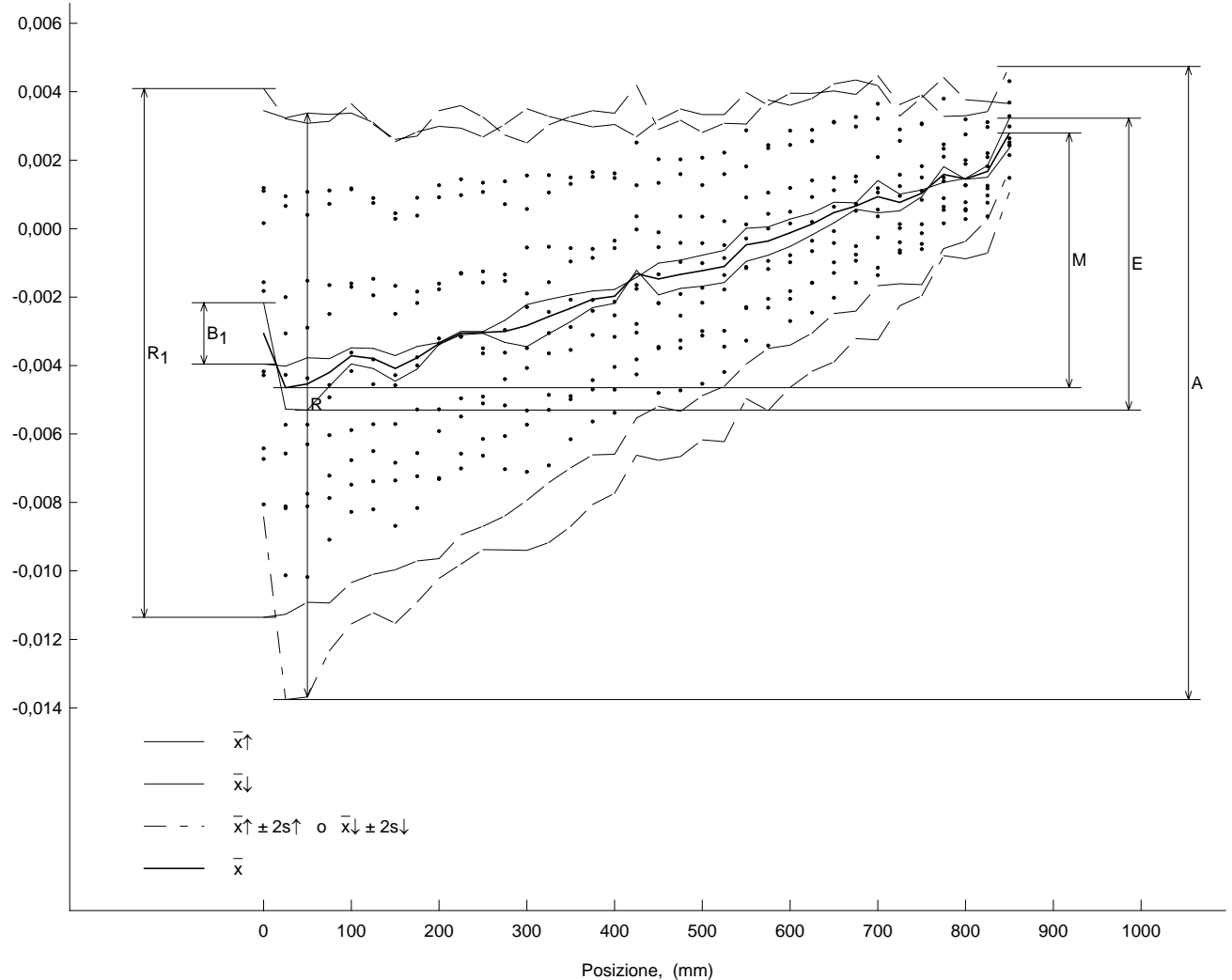
Test location

- position of axes not under test:
 - offset to tool reference (X/Y/Z): 0,00/0,00/0,00 mm
 - offset to workpiece reference (X/Y/Z): 0,00/0,00/0,00 mm

Test conditions

	location	T start (°C)	T end (°C)
- temperature sensor			
material sensor #1	mm		
material sensor #2	mm		
material sensor #3	mm		
air sensor	mm	23,21	23,16
- air pressure:	mm	101,2 kPa	101,04 kPa
- air humidity:	mm	75,0	75,0

Deviation (mm)



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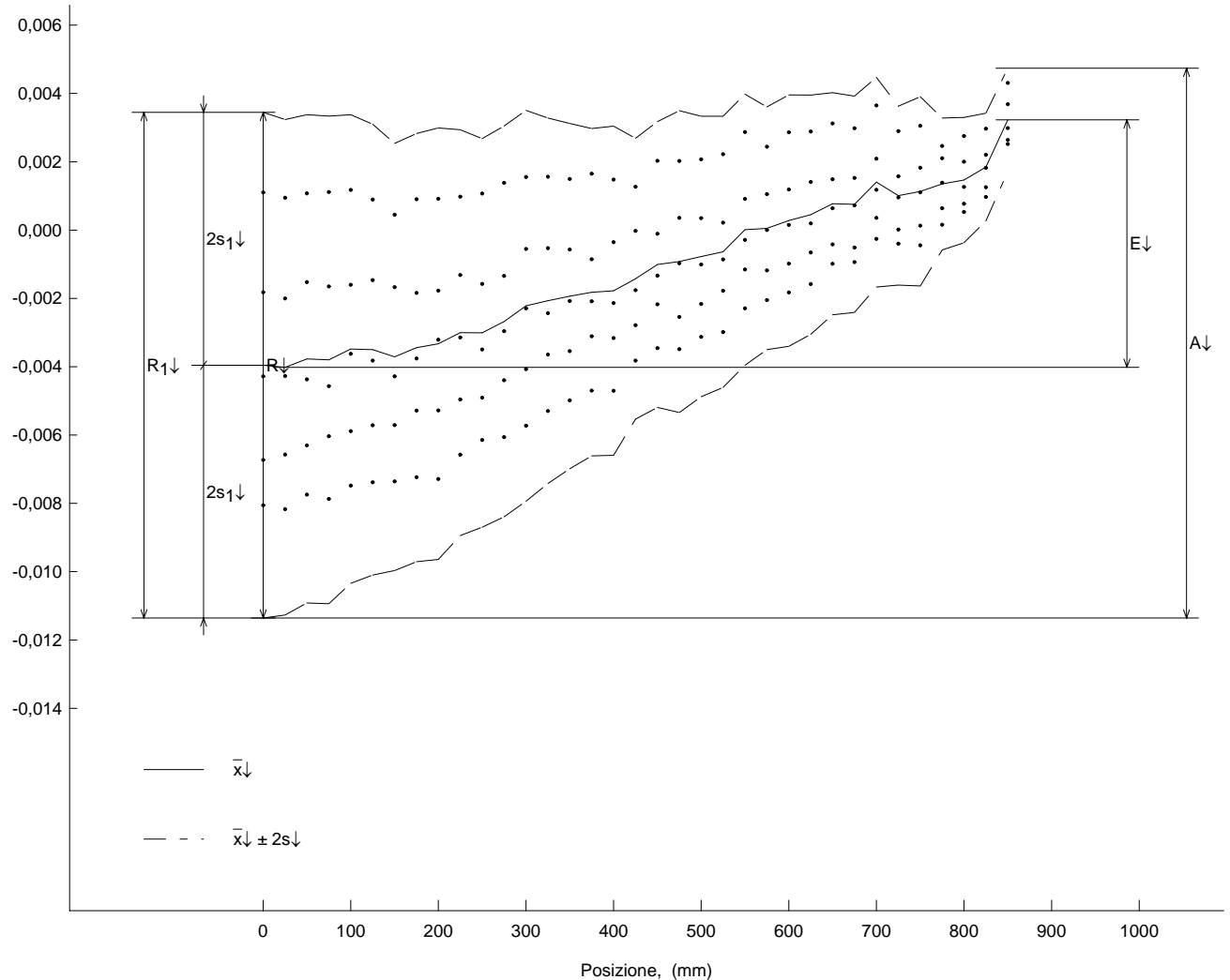
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